



AUTHENTIC
DEEP INTO NATURE



QUALITY

AUTHENTIC LEATHER

Authentic Leather keeps the classic shape of hides with a cutting yield above 85% and is inspired by nature's four elements: Air, Flame, Aqua, and Earth. It has a design that traverses the traditional, transitional, and con-temporary. The finishes are soft, imbuing the raw material with design and sophistication. Authentic Leather has reinstated the most beautiful and precious aspect of Leather: its proximity to nature, timelessness, and nobility. This is the apex of what nature took years to perfect.

KIND LEATHER

Kind Leather is the result of years of research to develop authentically sustainable leather-based on suitable production concepts for the future. We present Kind Leather as a new approach to leather processing. It is manufactured using only premium leather, using the best parts of each hide and redirecting less valuable features to other industries. It has higher productivity in finishing plants and dies press cutting with a cutting yield above 95% and greater consistency for finished products.

AUTHENTIC LEATHER



KIND LEATHER





Technical Specification
CINQUE TERRE COLLECTION

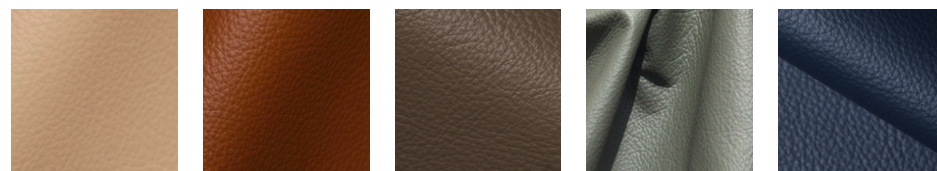
GENERAL DETAILS	
Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m²	4,6 - 5,0
Thickness	1,2 - 1,5
Finishing	PIGMENTED
Print	YES
Spit matching	SEVERAL (VER ARTICLE)

PROPERTIES	SPECIFICATION	UNIT	METHOD
Tear strength	Mtn 20	N	ISO 3377-1
Light fastness - Xenon	Mtn 5	Blue scale	ISO 105-B02
Resistance to rubbing (Dry)	50 cyclesMtn 4	Grey Scale	ISO 11640
Resistance to rubbing (Wet)	250 CyclesMtn 3/4	Grey Scale	ISO 11640
Resistance to rubbing (Perspiration)	80 CyclesMtn 3/4	Grey Scale	ISO 11640
Finish adhesion	Mtn 2	N/cm	ISO 11644
Flexing endurance	50.000 Cycles No damage	-	ISO 5402
pH	Mtn 3,5	-	ISO 4045
Δ pH	Max 0,7	-	ISO 4045
Burning behavior	Pass	-	EN 1021-1 EN 1021-2
Cold crack	-15oC No cracks	-	ISO 17233
Water spotting	Mtn 3	Grey Scale	ISO 15700

LEATHER FEATURES AND CARE

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Hides have to be worked maintaining an internal humidity of 10-12% and using process temperature not higher than 60°C/140°F to avoid changing on their mechanical properties and aspect. Do not put over weights on hides during stock, same goes for finished furniture. Stock hides in dry ambient with temperature 15/40°C - 59/104°F. Avoid to use any solvent or lotion because they could weaken finishing adhesion. Heat guns, shrink wrapping and any other source of heat must be avoided. Nature/growth features, colour/structure differences are indications of genuineness (visible/clearly visible). Cuts and seam patterns differing from material processing are normal. The initial leather smell is typical of the material. Colour and structure differences compared with the sample furniture and leather specimens are possible. To maintain the initial characteristics of goods produced with our articles, it is recommended to follow these instructions: keep them in dry ambient at room temperature. Keep leather away from direct sunlight and from any sources of heat to avoid colour change and darkening. Use only recommended leather cleaner and protector products. Totally avoid multi-purpose cleaning products. Before using cleaning product, try it on an hidden surface. Clean stains as fast as possible; beverage stains could be removed dabbing with blotting paper without rubbing, then pass gently a white wet cloth on the stain, from external to internal side. After drying, polish it with a soft dry cloth. Fully clean and re-protect your leather furniture every six months.



GM517

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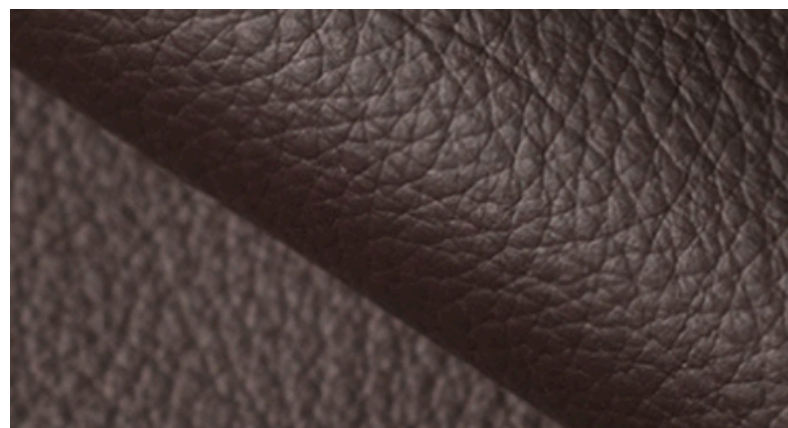
GM520

GM544

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GM519



Technical Specification

FLORENCE COLLECTION

GENERAL DETAILS

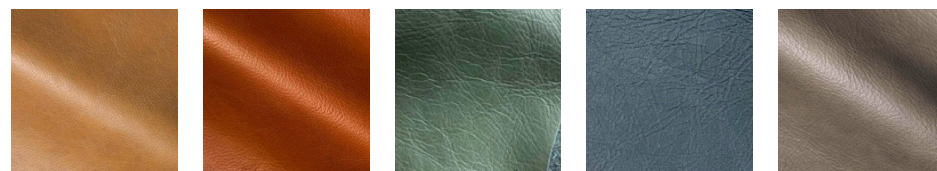
Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	1,2 - 1,4
Finishing	SEMI ANILINE
Print	NO
Spit matching	NO

PROPERTIES	SPECIFICATION	UNIT	METHOD
Rubbing resistance - Dry	500 cyclesMtn 4	Gray scale	ISO 11640
Rubbing resistance - Wet	80 cyclesMtn 3/4	Gray scale	ISO 11640
Rubbing resistance - Perspiration	50 cyclesMtn 3/4	Gray scale	ISO 11640
Flex resistance	50.000 cycles No finish damage cracksMtn 4	**	EN ISO 5402-1
Color fastness to light - Xenon	Mtn 4	Blue scale	ISO 105 - B02
Finish adhesion - Dry	Mtn 2	N/cm	ISO 11644
Tear strength	Mtn 20	N	ISO 3377 - 1
Cold crack	10 minutes -15oCNo finish crackMtn 4	Visual	ISO 17233
Color fastness to water spotting	Mtn 3	Gray scale	ISO 15700
pH	Mtn 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	No smoldering or flame ignition	**	EN 1021 - 1EN 1021 - 2

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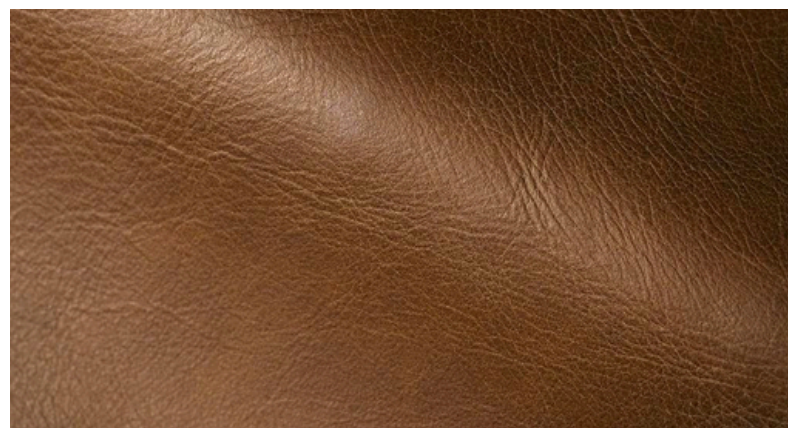
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Technical Specification

VINTAGE COLLECTION

GENERAL DETAILS

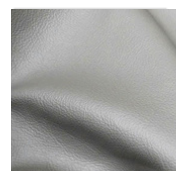
Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	0,9 - 1,1
Finishing	PIGMENTED
Print	NO
Spit matching	SEVERAL (VER ARTICLE)

PROPERTIES	SPECIFICATION	UNIT	METHOD
Rubbing resistance - Dry	500 XMin 4	Gray scale	ISO 11640
Rubbing resistance - Wet	250 XMin 3/4	Gray scale	ISO 11640
Rubbing resistance - Perspiration	50 cycles/Min 3/4	Gray scale	ISO 11640
Flex resistance	20.000 cycles/No finish damage cracks	**	EN ISO 5402-1
Color fastness to light - Xenon	Min 4	Blue scale	ISO 105 - B02
Finish adhesion - Dry	Min 2	N/cm	ISO 11644
Tear resistance	Min 20	N	ISO 3377 - 1
pH	Min 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	No smoldering or flame ignition	**	EN 1021 - 1EN 1021 - 2

LEATHER FEATURES AND CARE

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GM505



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Technical Specification

GONDOLA COLLECTION

GENERAL DETAILS

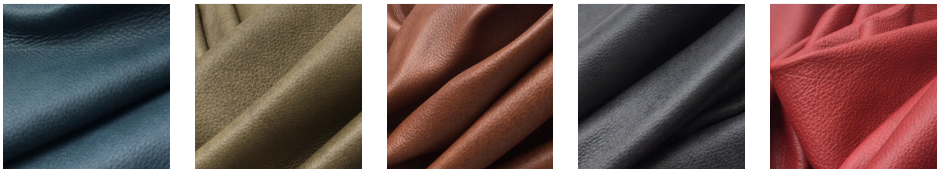
Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	1,0 - 1,2
Finishing	PIGMENTED
Print	YES
Spit matching	SEVERAL (VER ARTICLE)

PROPERTIES	SPECIFICATION	UNIT	METHOD
Tear strength	Min 20	N	ISO 3377-1
Light fastness - Xenon	Min 5	Blue scale	ISO 105-B02
Resistance to rubbing (Dry)	50 cycles/Min 4	Grey Scale	ISO 11640
Resistance to rubbing (Wet)	250 Cycles/Min 3/4	Grey Scale	ISO 11640
Resistance to rubbing (Perspiration)	80 Cycles/Min 3/4	Grey Scale	ISO 11640
Finish adhesion	Min 2	N/cm	ISO 11644
Flexing endurance	50.000 Cycles No damage	**	ISO 5402
pH	Min 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	Pass	**	EN 1021-1 EN 1021-2
Cold crack	-15oC No cracks	**	ISO 17233
Color fastness to water spotting	Min 3	Grey Scale	ISO 15700

LEATHER FEATURES AND CARE

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GM864

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Technical Specification
ELEGENZA COLLECTION

GENERAL DETAILS

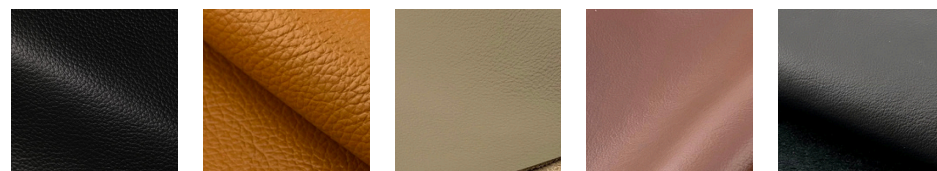
Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	1,2 - 1,4
Finishing	SEMI ANILINE
Print	NO
Spit matching	NO

PROPERTIES	SPECIFICATION	UNIT	METHOD
Rubbing resistance - Dry	500 cyclesMtn 4	Gray scale	ISO 11640
Rubbing resistance - Wet	80 cyclesMtn 3/4	Gray scale	ISO 11640
Rubbing resistance - Perspiration	50 cyclesMtn 3/4	Gray scale	ISO 11640
Flex resistance	50.000 cycles No finish damage cracksMtn 4	**	EN ISO 5402-1
Color fastness to light - Xenon	Mtn 4		ISO 105 - B02
Finish adhesion - Dry	Mtn 2	N/cm	ISO 11644
Tear strength	Mtn 20	N	ISO 3377 - 1
Cold crack	10 minutes -15oCNo finish crackMtn 4	Visual	ISO 17233
Color fastness to water spotting	Mtn 3	Gray scale	ISO 15700
pH	Mtn 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	No smoldering or flame ignition	**	EN 1021 - 1EN 1021 - 2

LEATHER FEATURES AND CARE

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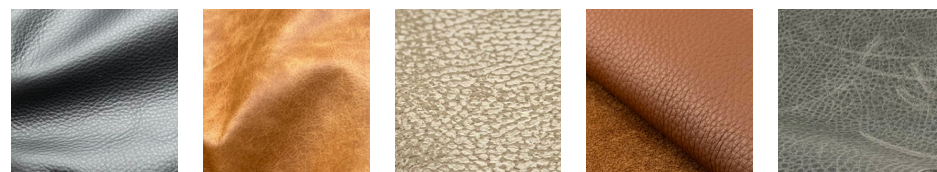
GM528

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GM583

GM584



GM581

GM543

GM857

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GM859



Technical Specification

HIGH LEVEL COLLECTION

GENERAL DETAILS

Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	1,2 - 1,4
Finishing	ANILINE / SEMI ANILINE / CORRECTED

PROPERTIES	SPECIFICATION	UNIT	METHOD
Rubbing resistance - Dry	500 cyclesMin 4	Gray scale	ISO 11640
Rubbing resistance - Wet	80 cyclesMin 3/4	Gray scale	ISO 11640
Rubbing resistance - Perspiration	50 cyclesMin 3/4	Gray scale	ISO 11640
Flex resistance	50.000 cycles No finish damage cracksMin 4	**	EN ISO 5402-1
Color fastness to light - Xenon	Min 4		ISO 105 - B02
Finish adhesion - Dry	Min 2	N/cm	ISO 11644
Tear strength	Min 20	N	ISO 3377 - 1
Cold crack	10 minutes -150CNo finish crackMin 4	Visual	ISO 17233
Color fastness to water spotting	Min 3	Gray scale	ISO 15700
pH	Min 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	No smoldering or flame ignition	**	EN 1021 - 1EN 1021 - 2

LEATHER FEATURES AND CARE

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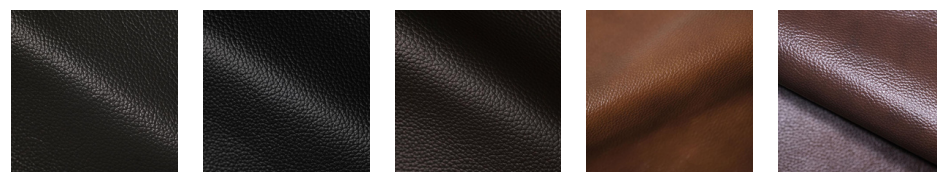
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GM529



GM527

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GM512


 Technical Specification
 ORNIGLIA COLLECTION

GENERAL DETAILS

Application	FURNITURE UPHOLSTERY
Raw material origin	BOVINE LEATHER
Tanning type	CHROME TANNED
Average size m ²	4,6 - 5,0
Thickness	1,0 - 1,2
Finishing	PIGMENTED
Print	YES
Spit matching	SEVERAL (VER ARTICLE)

PROPERTIES	SPECIFICATION	UNIT	METHOD
Rubbing resistance - Dry	500 cycles/Mtn 4	Gray scale	ISO 11640
Rubbing resistance - Wet	80 cycles/Mtn 3/4	Gray scale	ISO 11640
Rubbing resistance - Perspiration	50 cycles/Mtn 3/4	Gray scale	ISO 11640
Flex resistance	50.000 cycles No finish damage cracks/Mtn 4	**	EN ISO 5402-1
Color fastness to light - Xenon	Mtn 5		ISO 105 - B02
Finish adhesion - Dry	Mtn 2	N/cm	ISO 11644
Tear strength	Mtn 20	N	ISO 3377 - 1
Cold crack	10 minutes -150°C No finish crack/Mtn 4	Visual	ISO 17233
Color fastness to water spotting	Mtn 3	Gray scale	ISO 15700
pH	Mtn 3,5	**	ISO 4045
Δ pH	Max 0,7	**	ISO 4045
Burning behavior	No smoldering or flame ignition	**	EN 1021 - 1 EN 1021 - 2

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